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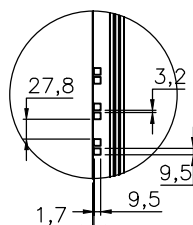
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227		
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)	QUALITY OF WELD JOINTS REF, RD 230 MEDIUM	
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.	STATUS:	
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96		

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)

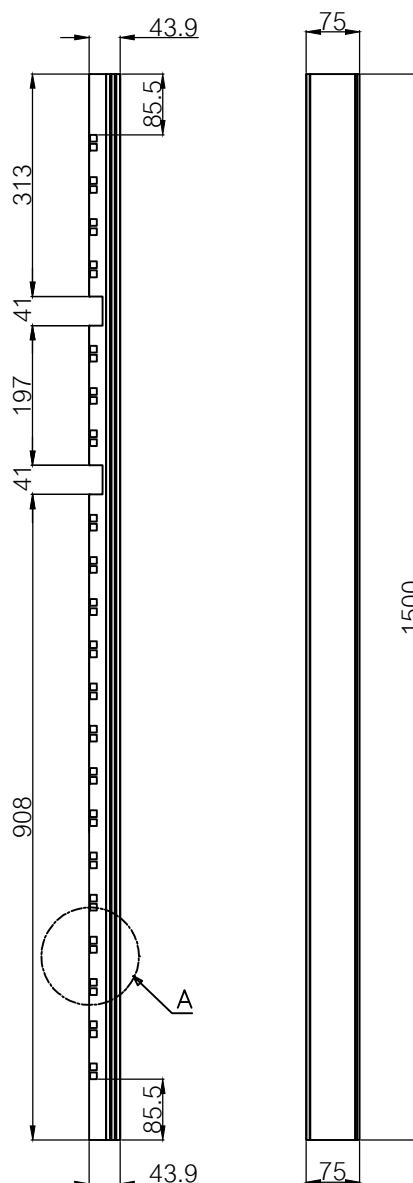
QUALITY OF WELD JOINTS REF. RD 230 MEDIUM	
1	2
3	4
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89	90
91	92
93	94
95	96
97	98
99	100

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.

WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96





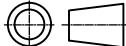

STATUS:

Detail -A



NOTE.

1. ALL DIMENSIONS ARE IN mm
2. REMOVE SHARP EDGES AND BURRS

							L=1500			EXTRUSION REF, 942-50202						
SL.No.	QTY	PART / STOCK No.					DESCRIPTION		SIZE (mm)		COMPANY STD./I.S		Wt. (Kg)			
											MATERIAL					
							PRODUCT	BMRC METRO CARS								
							REF DRG									
							MATERIAL									
							HEAT TREAT.					APPD	KCS			
SURFACE TREAT.	REVD															
								TITLE	FRAME-RH				CHKD	SNH		
				DRWN				KIRAN								
								SCALE			SHEET	Wt.				
									OF							
ALT.NO.	ECN NO/CHANGES					DATE	BY	CHKO	APPD	 BEM BEM LIMITED NEW FRONTIERS. NEW DREAMS				DRG No. 926-50162		ALT 